TWZ50/ESD SMD TWEEZERS OPERATION

1 .Turn the temperature control knob to minimum and Switch the power switch of the base unit to the "OFF" position then disconnect the soldering iron.
2. Plug the tweezers into the connector and turn on the switch again.
3. Set the temperature knob to 250oC (482oF). Once the temperature is attained, liberally tin the tip with rosin core solder.
4. Wait 3 minutes and set the temperature control knob to the desired temperature.
5. The station is ready for use once the operating temperature is attained.

NOTICE:

- Use only the appropriately designed tip(s) for the job to avoid unnecessary component damage.
- Gently pick up and remove components while ensuring that a vertical pick up and pull out motion is maintained.
- Do not touch any of the tools at any time while the unit is on or while it's cooling as they will still be hot.

MAI NTENANCE:

Tips can be changed or replaced simply by loosing the screws on the head of tip adapter. The station must be switched off and allowed to cool before this operation as damage may result if the system is left on without the tip inserted. Replace the tips and adjust both in parallel line properly and screw back tightly by a screwdriver.

IMPORTANT:

For other details please read your instruction manual carefully.